

HAND TAPS

High Speed Steel



- Fractional sizes.
- Bright finish.
- Available in taper, plug or bottoming.
- Through or blind hole capability.

Size-Threads per Inch	Overall Length	Length of Thread	# of Flutes
1/4"-20	2-1/2"	1"	4
1/4"-28	2-1/2"	1"	4
5/16"-18	2-23/32"	1-1/8"	4
5/16"-24	2-23/32"	1-1/8"	4
3/8"-16	2-15/16"	1-1/4"	4
3/8"-24	2-15/16"	1-1/4"	4
7/16"-14	3-5/32"	1-7/16"	4
7/16"-20	3-5/32"	1-7/16"	4
1/2"-13	3-3/8"	1-21/32"	4
1/2"-20	3-3/8"	1-21/32"	4
9/16"-12	3-19/32"	1-21/32"	4
9/16"-18	3-19/32"	1-21/32"	4
5/8"-11	3-13/16"	1-13/16"	4
5/8"-18	3-13/16"	1-13/16"	4
11/16"-11	4-1/32"	1-13/16"	4

Size-Threads per Inch	Overall Length	Length of Thread	# of Flutes
11/16"-16	4-1/32"	1-13/16"	4
3/4"-10	4-1/4"	2"	4
3/4"-16	4-1/4"	2"	4
7/8"-9	4-11/16"	2-7/32"	4
7/8"-14	4-11/16"	2-7/32"	4
1"-8	5-1/8"	2-1/2"	4
1"-12	5-1/8"	2-1/2"	4
1"-14	5-1/8"	2-1/2"	4
1-1/8"-7	5-7/16"	2-9/16"	4
1-1/8"-12	5-7/16"	2-9/16"	4
1-1/4"-7	5-3/4"	2-9/16"	6
1-1/4"-12	5-3/4"	2-9/16"	6
1-3/8"-6	6-1/16"	3"	4
1-3/8"-12	6-1/16"	3"	6
1-1/2"-6	6-3/8"	3"	4
1-1/2"-12	6-3/8"	3"	6

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